



Automotive Models in Practice

MASE Workshop
MODELS Conference

27 September 2015

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Content is Observations, not formal research

Ask questions (even during the talk)

This will be the least technical talk of the day



Carnegie Mellon



Panasonic
Automotive

sodius®

CloudOne 

> methodpark

(Some) Customers

methodpark

FCA

FIAT CHRYSLER AUTOMOBILES



GENTHERM



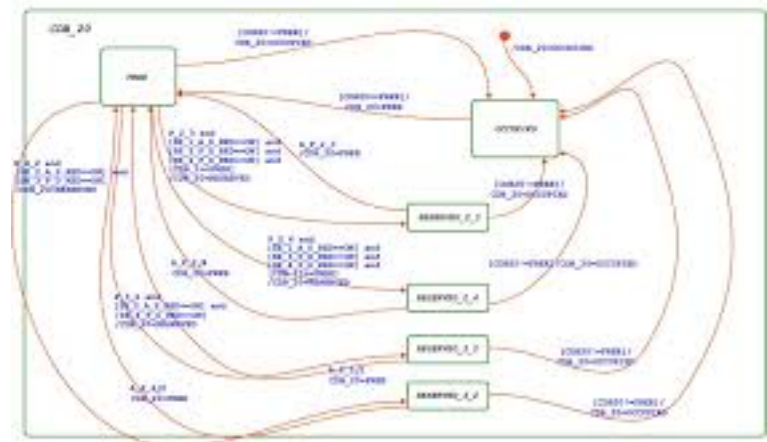
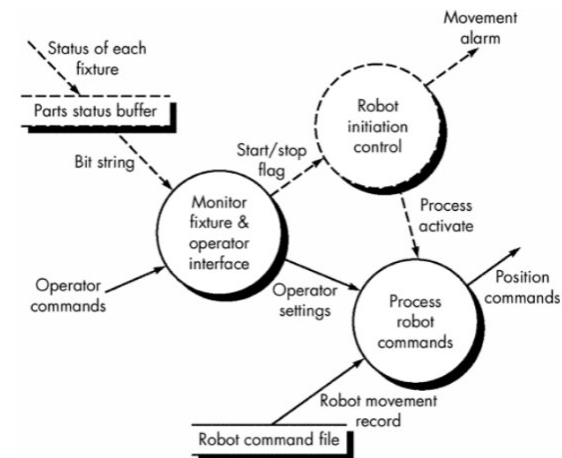
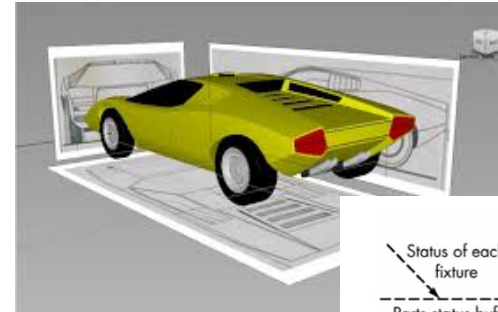
Panasonic
Automotive

NAVISTAR®



HOW DID WE GET HERE?

- Mechanical “Math Models”
- (Electrical) System Models
 - Static Models – Teamwork, Hatley-Pirbhai, ...
 - Simulation Models without Deliverables
- Executable Models as Specifications
 - Designs used as requirements



Interesting the most valuable models at this time were often the environment

Development of Electrical Systems in the 90s

Business

OEMs Spun off Internal Suppliers

Internet is forcing faster customer expectation of technology

Customers desire 3-4 year windows

Beginning of the Economic drag of manufacturing business

Electrical Advances were Evolutionary

Technologies are Isolated Systems

Development Cycles were 6 years+

Evaluation was almost always with Physical Properties

Technology

Most profound was that the character of vehicles was starting to be the software!

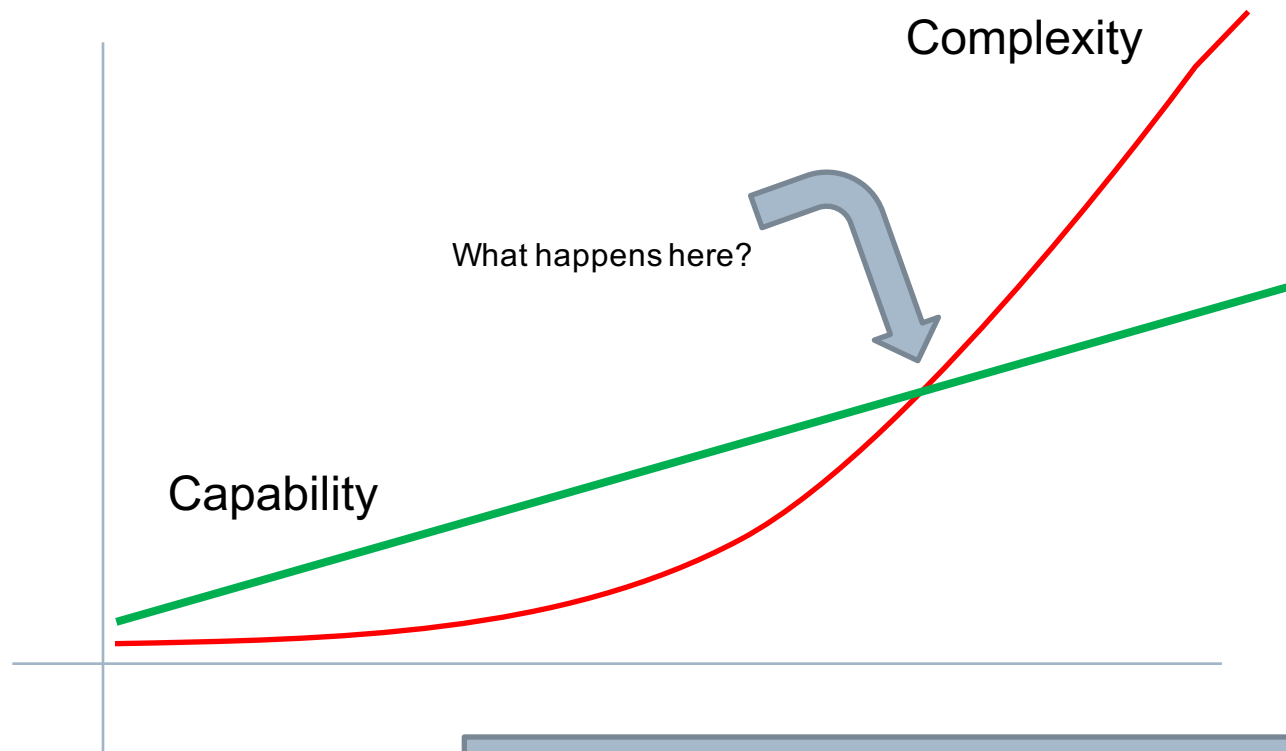
Algorithmic Complexity

Reduction of Development Time

Cross Product Reuse

(Lack of) Skilled Market Resources

The goal was to move faster, but more importantly to own Intellectual Property



This is the chart that funded investment in internalizing development!

Motivation:

- Own the Intellectual Property
- Correct in construction
- Longevity in Application
- Remove the Supplier – OEM Cycle
- Minimize the need for Software Engineers

Solution:

- Move to Model Driven Engineering
- Leverage Algorithm Engineers over Software Engineers
- Develop Internal Reuse Strategies

From Models to Code Solutions had the same patterns

- Stable target environments (OS, MicroControllers)
- Specialized Code Generators for Targets (Size and Speed)
- Model Expressions Understandable by Users

Controls Systems

- Graphical Coding
- Commercial Code Generators



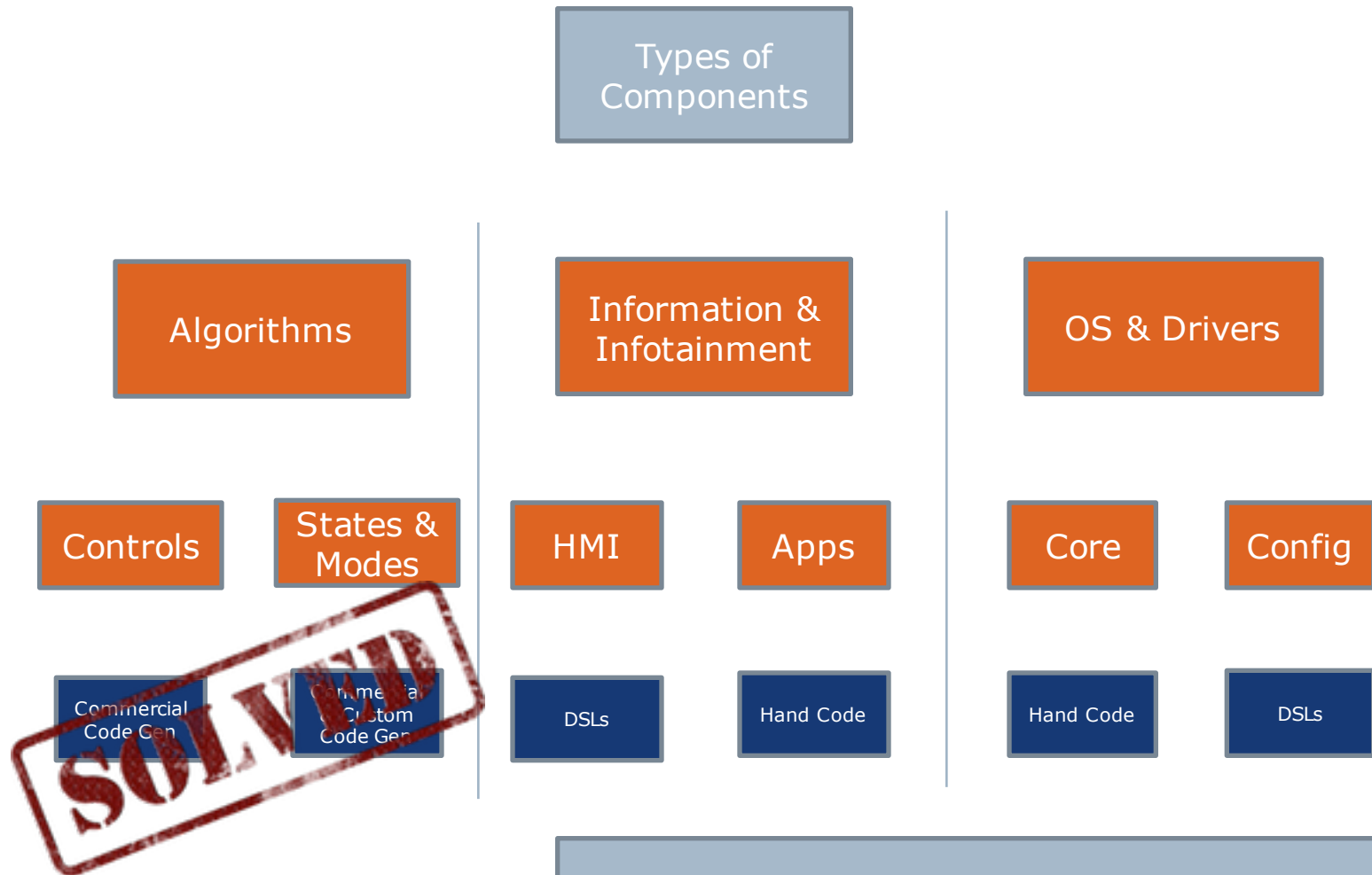
State Based Systems

- UML
- State Modeling Tools



90% of the code generation we observe is Simulink

State of Code Generation in Automotive



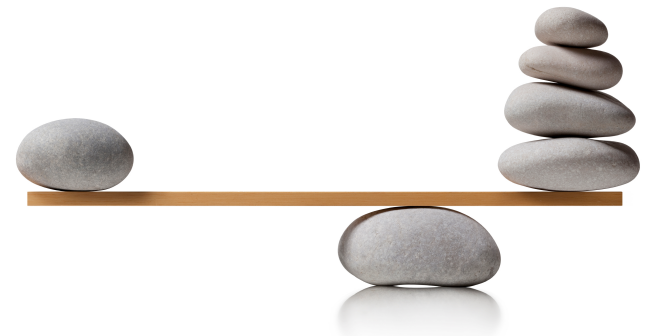
Success reaffirms that Modeling is valuable when used as a first order artifact and has derivative value.

Algorithm Modeling has been the primary success because of...

- Access to technology
- Robustness in process application
- Distance from decision by engineer to application (Immediacy)

Attempts for Modeling and Analysis that have not seen wide spread adoption include...

- Architecture Analysis
- Timing Analysis
- Optimization



Clear issues in other techniques relative to source data and the concluding results. Formal/Informal and Precision/Accuracy

THE INDUSTRY TODAY

News Shaping the Industry

NHTSA Releases List of All Makes and Models Affected by Takata Air Bag Recalls

NHTSA has released the full list of vehicles (by model year, make and model) affected by the Takata air bag recalls. Consumers can also use NHTSA's [VIN look-up tool](#) to see if their Vehicle Identification Number matches one of the approximately 19 million vehicles from 12 auto manufacturers involved in the recall.

Toyota reaches \$1.2B unintended acceleration settlement in criminal probe



REPORT TO BOARD OF DIRECTORS OF GENERAL MOTORS COMPANY REGARDING IGNITION SWITCH RECALLS

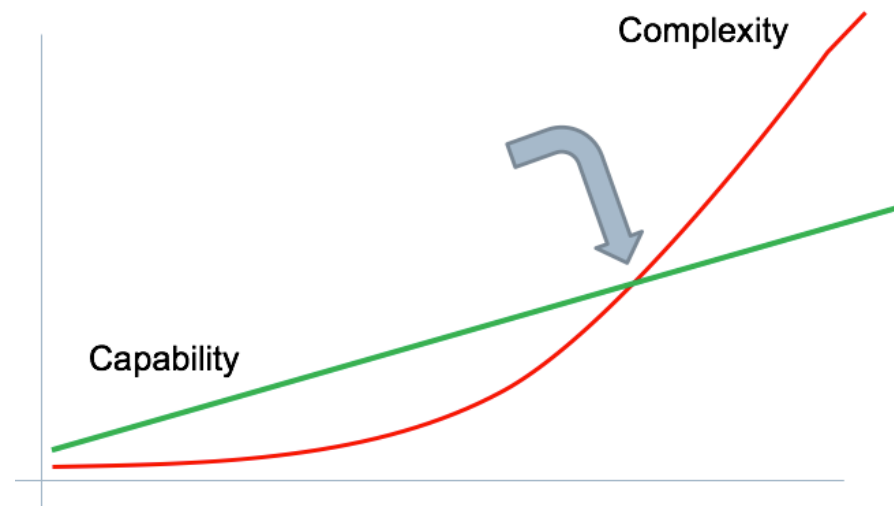
May 29, 2014

Anton R. Valukas
JENNER & BLOCK

The New York Times As Volkswagen Pushed to Be No. 1, Ambitions Fueled a Scandal

Why so many issues with so great of impact?

Execution & Oversight
Collaboration (Internal, OEM – Tier1,
Tier1 – Tier2)
Workflows
Technology
Reuse & Configuration
Identifying Trends



Complexity is what is driving the issues, and culture is driving the inability to identify and respond.

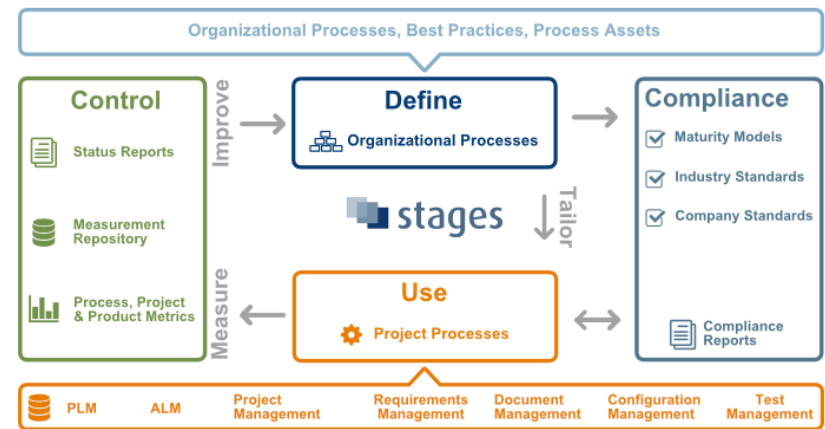
PROCESS MODELS

Motivations:

- Consistency in Practice
 - “What should I do?”
 - “What should someone do if someone leaves?”
- Communicating Expectations & Culture
- Measuring Performance to expectations

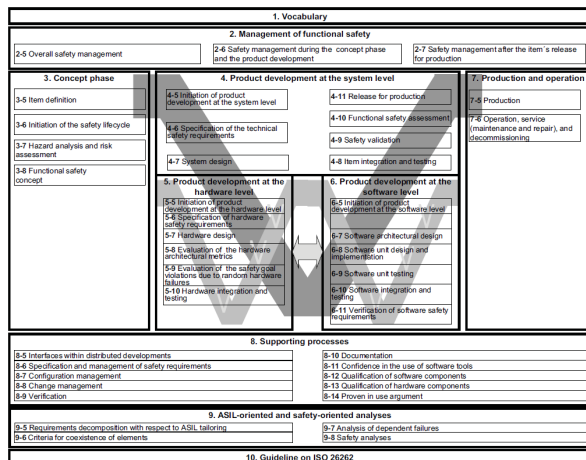
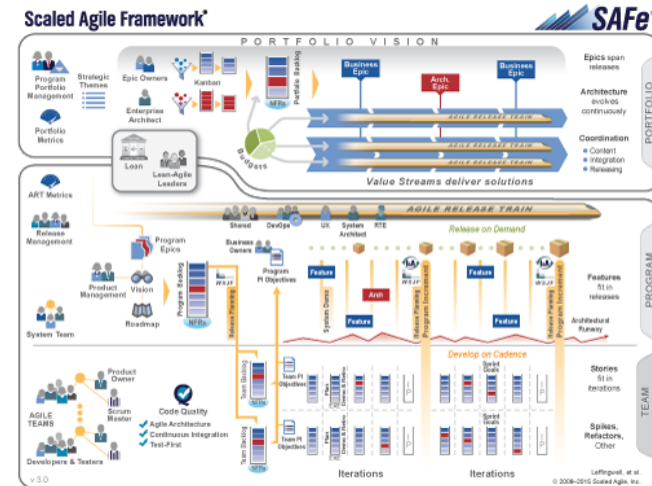
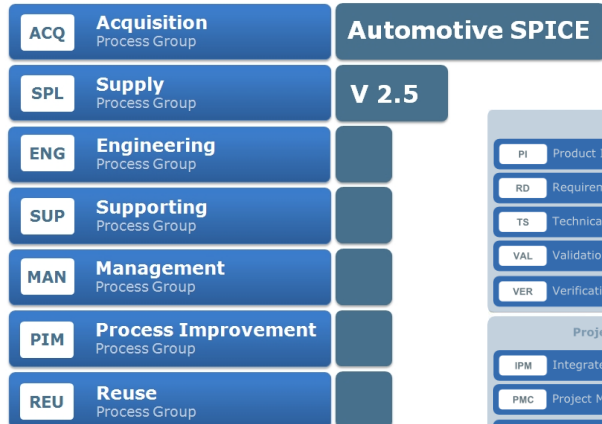
Business Objectives:

- OEMs -> Protect their investment and practices
- Tier 1s -> Demonstrate effective practices



Might be the most important model of the next decade if it is executable.

Industry Reference Model Examples



Each Reference Model has its own unique perspective and value proposition

Process Models

- Simple
- Custom

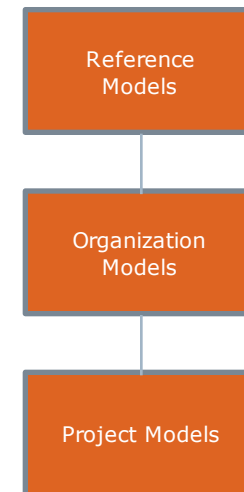
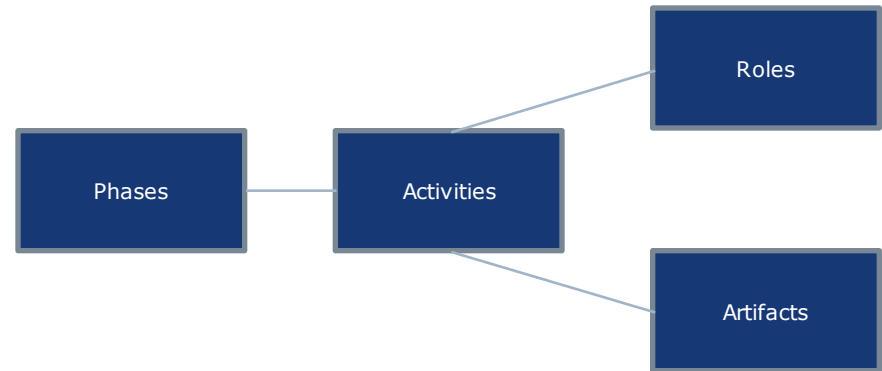
Process Must Be Tailored

- For an Organization
- For a Project

Process Must Be Evaluated

- For Coverage/Compliance
- For Status

Process Model Adoption can be correlated to the value to the organization and the enactments that enable engineers to understand and use rapidly.



COLLABORATION MODELS

(Models of) Collaboration

Pace and content of collaboration has accelerated, but the methods haven't

Collaborative Workflows

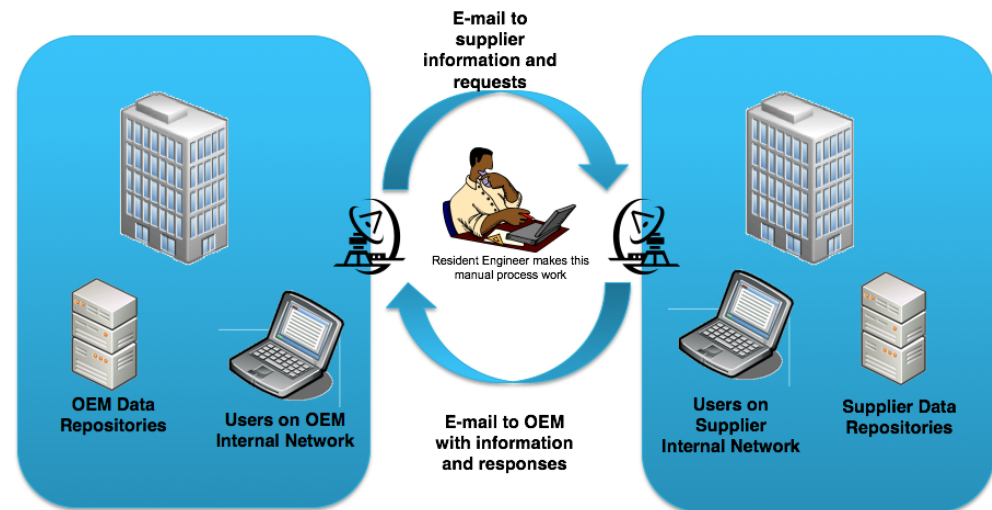
- Issue
- Change
- Question



Collaborative Assets

- Requirements
- Designs
- Implementations

Methods and technologies are significantly behind the needs



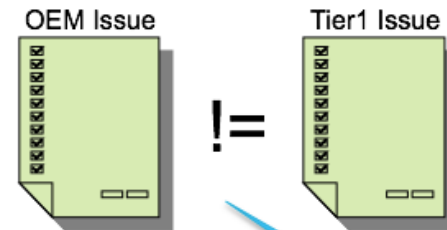
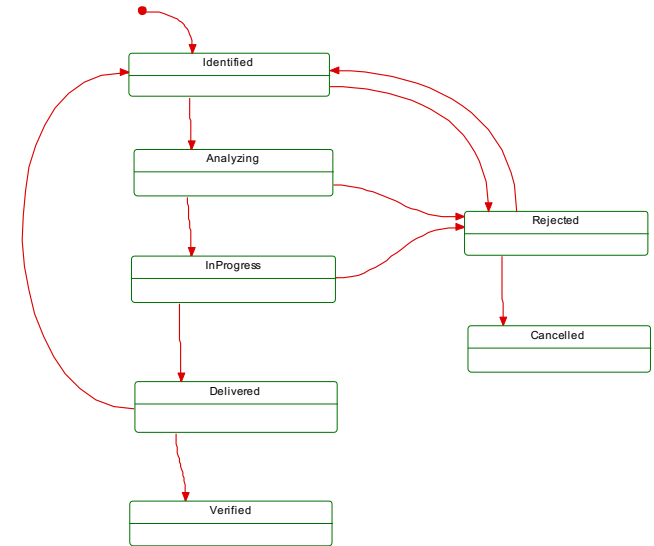
Workflow collaboration centers around exchange of communication

Content of Communication is simple

Complexity is in

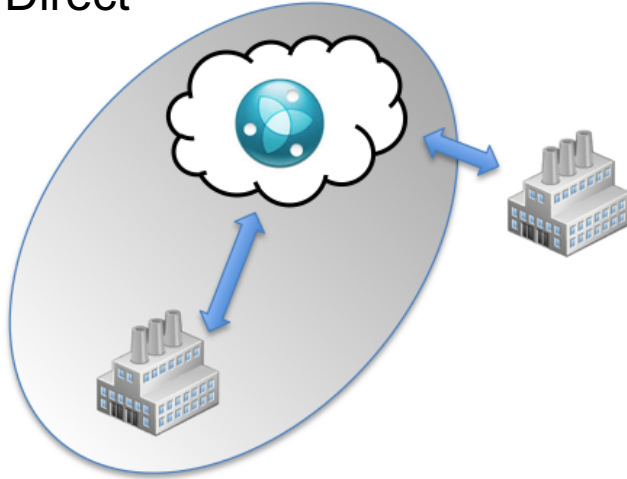
- Security
- Alignment
- Volatility of Data and Schemas
- Mapping of State and Content

Simple data concepts but robust techniques and architectures must be applied

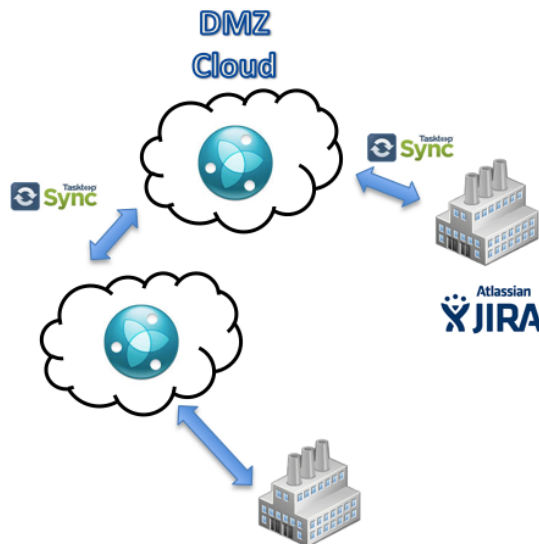
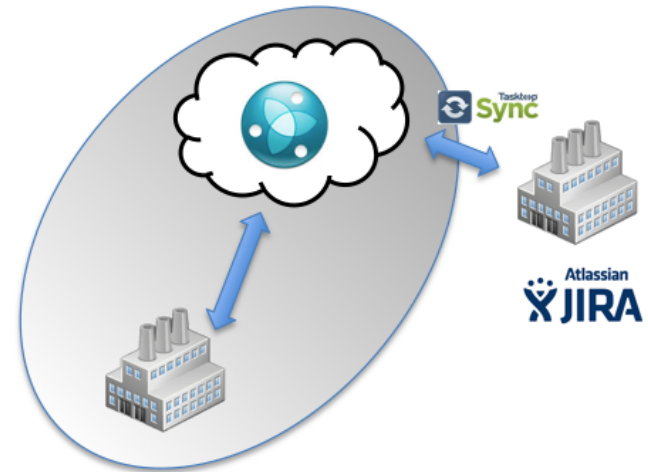


Workflow, content, purpose are all unique even with the same name.

Direct



Synchronization



Indirect Synchronization

A layer of the issue with collaboration is that of security (or perceived security)

Automotive is moving to structured formats for exchange



Formats designed for serialization and delivery



Gaps in

- Collaboration/Iteration
- Security
- Perspectives/Slicing
- Variance

Significant focus of the North American AUTOSAR User Group

*Note: Requirements is a similar issue

PLANNED REUSE

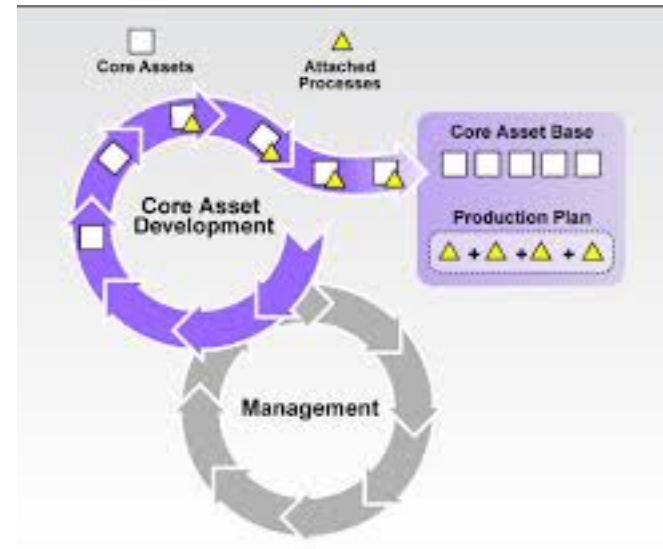
Product Line Engineering is a dominate objective in the industry

Needs are based on:

- Consistency
- IP Investment
- Fast to Market

Challenges

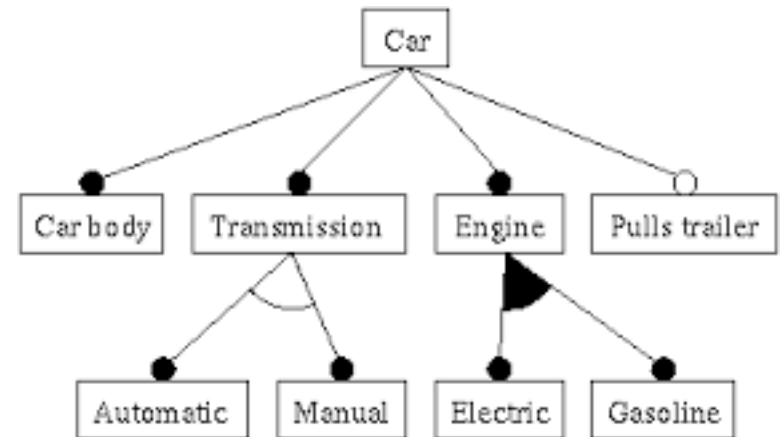
- Maturity of Organizations
- Build to Contract Culture
- Asset Management



Common method of expression of content and relationship

Challenges are

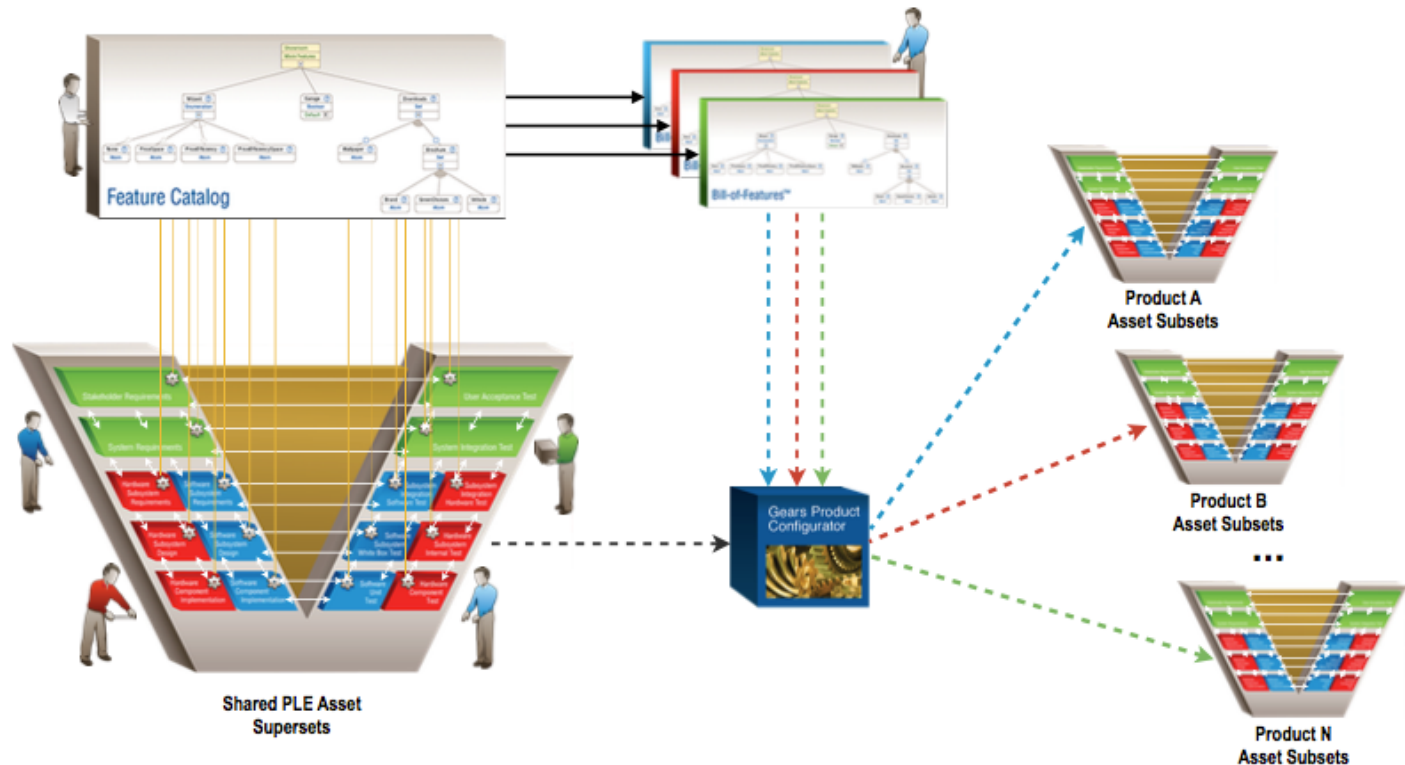
- Pervasive nature of the method
- Large investment in organization culture
- Expression of the asset binding
- Tool integration



Leveraging Feature Models

Value in feature modeling is in the leveraging of superset assets

From a single superset asset base generating multiple unique product bases

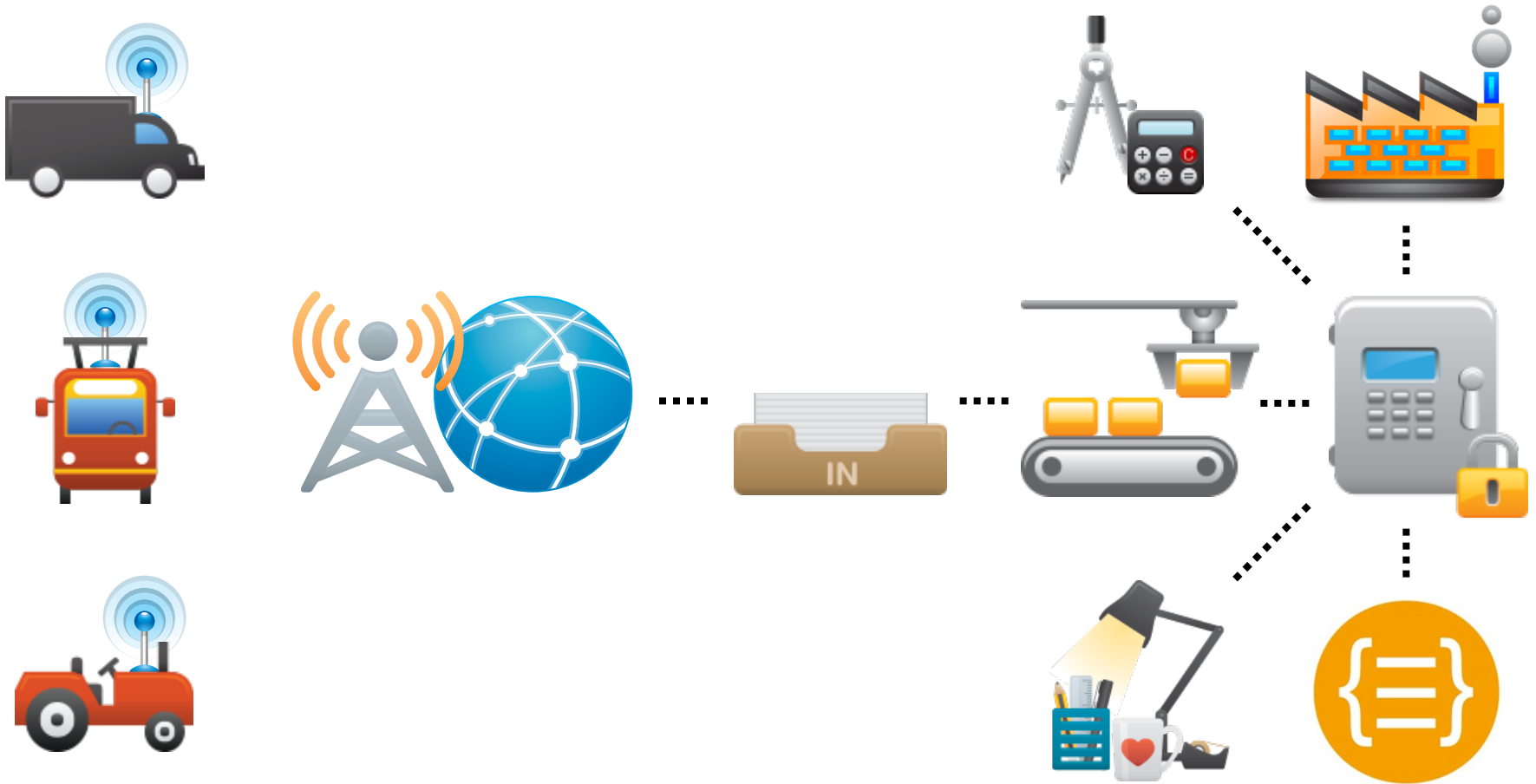


Observed significant more progress on the OEM side than the Tier 1 side.

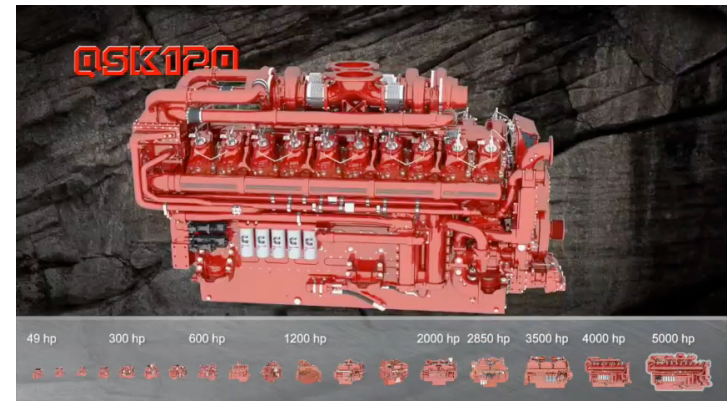
TRENDING INFORMATION

[illegible]

Connected Diagnostics: Data Analytics



Example: Cummins Connected Diagnostics



[Connected Diagnostics YouTube Video](#)

Everything is a Model

Process Model Adoption

- Will Drive Culture Changes

Collaboration Success

- Will Accelerate Business
- Enable Validation Across Boundaries

Planned Reuse

- Will Push for Tooling Changes
- Will Drive to New Process Capability Patterns

Internet of Things

- Will Change our Assumptions on Design (nothing is static)

Tier 1 Staff Engineer "Hopes for a change in culture to assume open unless told otherwise"

FUTURE OF MODELS

Executable Process

- Process at the Organization forefront, in the background of the developer

Cross Enterprise collaboration

- Of Workflow
- Of Assets

PLE as a Common Practice

Not including code generation since it is “Solved”

Tooling

- Client side to server side
- Tool integrations

Pervasive Data Models

- Data Warehouses, Linked Data, ...
- Consistency and Coherence

Field Robustness

- QoS field guarantees with field evolution of software



Thank you
for your attention!

